



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-1

Job Sheet 201664



Part No: D2230-1

Job Qty: 150 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/1/19

Description:

Type: SOLD

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	150 pcs		11/1/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	150 pcs		11/1/19	0.00	0.00	Packaging 2 - 1 - B4B		DP OCT 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP OCT 22 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225193



Part: D2230-1

Job No: 201664

Serial No/Batch: S225193

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/19

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				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	150 pcs	11/1/19	0.00 0.00	QC 6 - 9	PD 19-10-24
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	150 pcs	11/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
190 QC 21 - SA	150 pcs	11/1/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-39
				QC 21 - SA - 53	
				Broussard	

OCT 24 2019

Part Op 110 - (Purchasing) Issue P/O to Metec : _____ Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
 130 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-1P	Lug	150 pcs (1 ea)	110-Purchasing	
D2423	Lug Extrusion	10.2450 ft (.0683 ea)	110-Purchasing	

5225190
 5187607

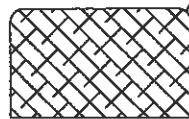
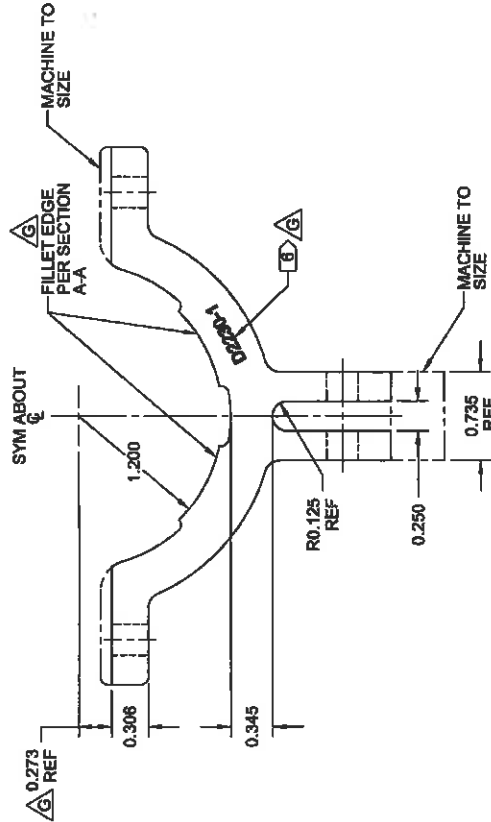
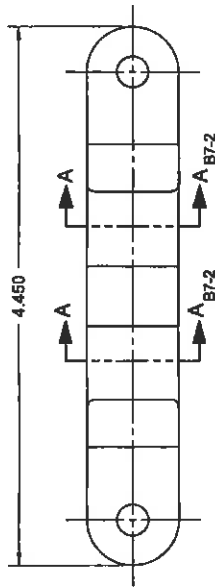
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	150	0	0
	D2423	10	405	0

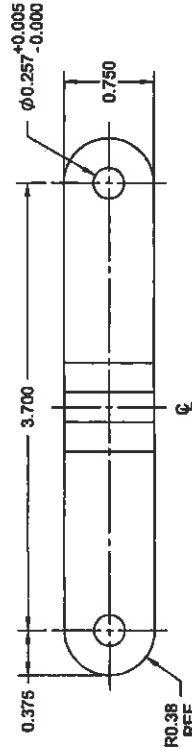
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches $\pm$ 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches $\pm$ 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches $\pm$ 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches $\pm$ 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches $\pm$ 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches $\pm$ 0.010	0.283 0.263		

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RETURN TO
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SUBJECT TO AMENDMENT
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WORK ORDER
NO. 2011664 MLS
19-10-08



SECTION A-A D4-2
SCALE 2X



SYM ABOUT C

D2230-1 MOUNTING LUG

RELEASED
R0168457M

DESIGN	BW	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D2230
MFG. APPR.		REV. G
APPROVED		SHEET 2 OF 3
DE APPR.		SCALE
DATE	09.01.16	TITLE MOUNTING LUG
		NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044725



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044725

PO Date: 10/8/19

Due Date: 11/29/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201664	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	10/31/19	150 pcs	0 pcs	150 pcs	\$17.40/pcs	\$2,610.00
						X150		OCT 22 2019					DP
2	201665	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	11/29/19	150 pcs	0 pcs	150 pcs	\$17.40/pcs	\$2,610.00
3	201644	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	10/31/19	300 pcs	0 pcs	300 pcs	\$14.90/pcs	\$4,470.00
						X300		OCT 22 2019					DP
4	201643	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	11/29/19	300 pcs	0 pcs	300 pcs	\$14.90/pcs	\$4,470.00
5	201646	D3235-1P			Lug Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	10/31/19	160 pcs	0 pcs	160 pcs	\$16.20/pcs	\$2,592.00
						X160		OCT 22 2019					DP

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044725**



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	201647	D3235-1P			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	-	11/29/19	160 pcs	0 pcs	160 pcs	\$16.20/pcs	\$2,592.00

Grand Total: \$19,344.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

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Steve Ghaleb
Digitally signed
by Steve Ghaleb
Date: 2019.10.16
19:38:29 -04'00'

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25992
Shipment Date: 17-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4305
Order Date: 10/17/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044725
Terms: Net 60 Days

Quantity						Description	Revision	Job Number
Item	Open	Shipped	B/O	Canceled	Unit			
1	150	150	0	0	EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G	4305-01
3	300	300	0	0	EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	G	4305-03
5	160	160	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	4305-05

RECEIVED

OCT. 22 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	DAS Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
150	D2230-1	Mounting Lug	9 G	S187667	021320-1	HB044725
60	D2230-3	Mounting Lug	9-89 G	S141186	020123-1	HB044725
240	D2230-3	Mounting Lug	G	S187667	021708-1	HB044725
160	D3235-1	Mounting Lug	A	S187667	020404-1	HB044725

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, October 17, 2019